



Capacity list

KLM has a complete in-house team from design to delivery.

Our workshops are equipped with the very latest CNC machines complemented by press-brakes, spot welders, and a full powder coating facility.

Sheet metal guillotine

Safan VS-310-6 CNC Guillotine

Up to 6mm mild steel, 3000 long

Laser Profiling

Amada LCG 3015 AJ 4kw Fibre laser

*Cutting up to 22 mm Mild steel
Cutting up to 18 mm Stainless steel
Cutting up to 16 mm Aluminium
Maximum sheet size 3.0 m x 1.5 m*

Punch CNC

Amada EM 3612 M11 NT

*30 Ton capacity 44 Station Turret
Maximum sheet size 3.0 m x 1.5 m*

Press Brakes and Panel Bender

3 x Amada HFE 100

*100 tonne Capacity
Maximum length 3.0 m*

Salvagnini P4Xe 3216 CNC Folder

*Maximum sheet size 3.0 m x 1.5 m
Auto Load & Unload facility*

Processing Equipment

Haeger 824 hydraulic Fastener press

24 tonne press to insert all PEM fasteners

Grindmaster graining & polishing

Up to 1 m wide

Automatic edge deburrer

Comaca auto notching machine

2 manual fly-presses

Stud Welding System

Tube deburring station

Cutting & Cropping

Pedrazzoli Brown 300 cold saw

Cutting up to 60mm

Pedrazzoli Brown SN310 Band Saw

Cutting up to 300 mm dia

Pertici 332P

Twin head mitre cut extrusion saw

Sunrise Iron worker

*Flat Shearing 350 x 15
Punching 22.0mm hole in 20.0mm plate
Bar Shearing up to 40.0 mm dia*

Tube Bending

Pedrazzoli CNC Tube Bender

Up to 40 x 40 x 1.5 wall capacity

Drilling

Twin station drilling machine

Flow drilling & tapping from M4 to M12

3 single station drilling machines

Welding

6 MIG welding stations

3 TIG welding stations

Wire Cutting & Bending

Wafios fully automated wire bending machine

Capacity 3.0 to 8.0 mm dia

2 manual bending machines

Wire Cropper

Spot Welding

Amada TS 86K Spot welder

Capacity Mild Steel 2.3 + 2.3

3 Manual Spot Welders

Capacity Stainless Steel 2.5 + 2.5

1 Butt welder

Finishing & Polishing

Fein GX 75 Belt Grinder

Surface Finisher Deburrer

Acton Vibrota Rumbler

2 Hand Polishing Machines

Powder Coating Facility

Conveyorised powder coating plant

Capacity 3.0m long 1.0m wide 1.5m high

Inline three stage high pressure Iron Phosphate treatment wash

Light Iron Phosphate

Packing & Collation

With a capacity of 4,000 sq ft of area to package goods to individual customers' requirements

Storage & Distribution

Fully manufactured components can be stored in 8000 sq ft, ready for distribution using our fully computerised warehouse system

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Cert No 1283
ISO 9001. EN 1090-1



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BRITAIN